

Work Order ID 67854

Friday, April 01, 2011 10:28:50 AM

Page 1

Item ID: D350-567-115

Accept

Setup Start

Revision ID:

Stop

Item Name: Interior Floor Window

Start Date: 4/1/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/1/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: *CMF*Date: *11-04-01*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

0.00

*5/4/01**OK DC MF 11/04/01*

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

11/4/01 SP

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

*5/4/01**QC*

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Item ID: D350-567-115

Accept

Revision ID:

Item Name: Interior Floor Window

Start Date: 4/1/2011 Start Qty: 1.00

Required Date: 4/1/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-567-115

Location: _____

PPP Rev: _____

0.00

0.00

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

PPP 67853

C& 4/04/01
ME

11-04-01

Picklist Print

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Work Order ID: 67854

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 4/1/2011

Required Date: 4/1/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C632R12

Purchased

No

110

Each

66.0000

9

9



Screw

Location

Loc Qty

Loc Code

ST326

66

116583

66

AN960JD6

NAS1149DN632J

Purchased

No

110

Each

184.0000

9

9



Washer

Location

Loc Qty

Loc Code

ST347

184

104537

184

D2463

Manufactured

No

110

f

710.4500

4.41

4.41



Seal

Location

Loc Qty

Loc Code

ST404

710.45

64944

210.45

66954

500

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1

Manufactured

No

110

Each

13.0000

1

1



Doubler

Location

Loc Qty

Loc Code

ST211

13

66994

13

4 cent out
B64795 sf

786409/61
mess up

Or

Picklist Print

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Work Order ID: 67854

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 4/1/2011

Required Date: 4/1/2011

Start Qty: 1.00

Required Qty: 1.00

D3294-1

 Bracket

Manufactured No

110 Each

2.0000

1 1



11/4/11

Location

Loc Qty

Loc Code

ST212

2

64793

2

D3295-041

 Floor Window

Manufactured No

110 Each

10.0000

1 1



11/4/11

Location

Loc Qty

Loc Code

ST212

10

64794

2

66993

8

D3296-041

 Door Assembly

Manufactured No

110 Each

6.0000

1 1



11/4/11

Location

Loc Qty

Loc Code

ST218

6

64792

6

MS20470AD4-5

 Rivet, Universal Head

Purchased No

110 Each

1,938.000

2 2



11/4/11

Location

Loc Qty

Loc Code

ST319

1938

116410

263

116893

1675

2

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Shop Packet Print

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Picklist Print

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Work Order ID: 67854

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 4/1/2011

Required Date: 4/1/2011

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-6 Purchased

No

110

Each

1,007.000

115

115



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

1007

116391

1007

110

Each

1,161.000

115

15

MS20470AD4-7 Purchased

No



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

1161

116081

1161

110

Each

44.0000

9

9

MS21042L06 Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

44

116549

44

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET